Letter of recommendation

Ruukki Engineer Mustasaari unit has manufactured transition pieces and pile cluster sub-assemblies to the Nordsee Ost wind farm. Quality and all phases of production of these products are strictly controlled by a third party (Dekra). NDT requirements: UT 100%, MT 100%, RT 100% and VT 100%.

Ablemans Oy has been responsible of the pile cluster production. Fitters were responsible for assembling parts to Pile clusters according strict framework tolerances. Welders were welding demanding one side welds, thick materials up to 67,5mm with really small welding error percentage. Used methods were MAG and SAW.

Ablemans Oy's strengths has been fast response to changes of manning, good cooperation and flexibility..

Kalajoki pvm 13.9.2012

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