1153

Certificate number : KLA 14 A 615

BUREAU VERITAS

WELDER APPROVAL TEST CERTIFICATE

According to Bureau Veritas Rules for the Classification of Steel Ships and Offshore Units (NR 476) and standard AWS D 1.1(2010)

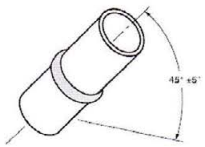
Employer's name and address : **UAB Gridins Group Lt**
Welder's name : **RIMKUS STASYS**
Identification : **Personal code 36801291159**
Method of identification : **Personal code, Passport**
Date and place of birth : **29.01.1968**
Job Knowledge: Acceptable ☐ Not tested ☒



Production type	Steel hull		Aluminium alloys structures		Others (1)	X

(1) Approval conditions are based on following recognition standard : BV Rules NR 476; AWS D 1.1 (2010);

Materials and consumables	details
WPS No.	H-6GR FCAW / H-022
Parent metal group (AWS)	Group II to Group II
Consumables	PZ6125 (B) & PZ6138 (P)
Designation shielding gases or flux	M21



Type of test and examination	Performed	Not performed
Visual examination	Satisfactory	-
Radiography test	Satisfactory	-
Magnetic particle test	-	x
Dye penetrant test	-	x
Macrography	-	x
Fracture test	-	x
Bend test	-	x
Others (tensile test)	-	x

Welding variables	Weld test details *Root-pass* ☒ *Fill passes*	Range of approval *Root-pass* ☒ *Fill passes* ☒
Welding process	FCAW FCAW	FCAW
Plate or pipe	Pipe	Pipe & Plate
Joint type	BW (butt weld)	BW, FW (fillet weld)
Gouging-Backing	N/A	both
Dimensions :		
Thickness (mm)	12.5	t ≥ 5.0
Pipe outside diameter (mm)	152.4	D ≥ 100
Welding position	6Gu (BW on fixed pipe inclined at 45°)	All except downwards
Weld details	one side	one/both sides

This is to attest that the welder identified above has passed the approval tests, under the supervision of Bureau Veritas, in accordance with Bureau Veritas Rules for the Classification of Steel ships and Offshore Units (NR 476) and standard AWS D 1.1.

Date and place of issue :
08.09. 2014, Klaipeda Lithuania
Surveyor's name, signature and stamp :
Jevgenij Kascenkov

This certificate expires on : 07.09. 2016

Employer's endorsement to confirm the validity for the following six months (date, name, position, signature) :

07.03.2015 Oksana Jonkiene
~~Oksana Jonkienė~~
7.09.2015 Welding coordinator

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