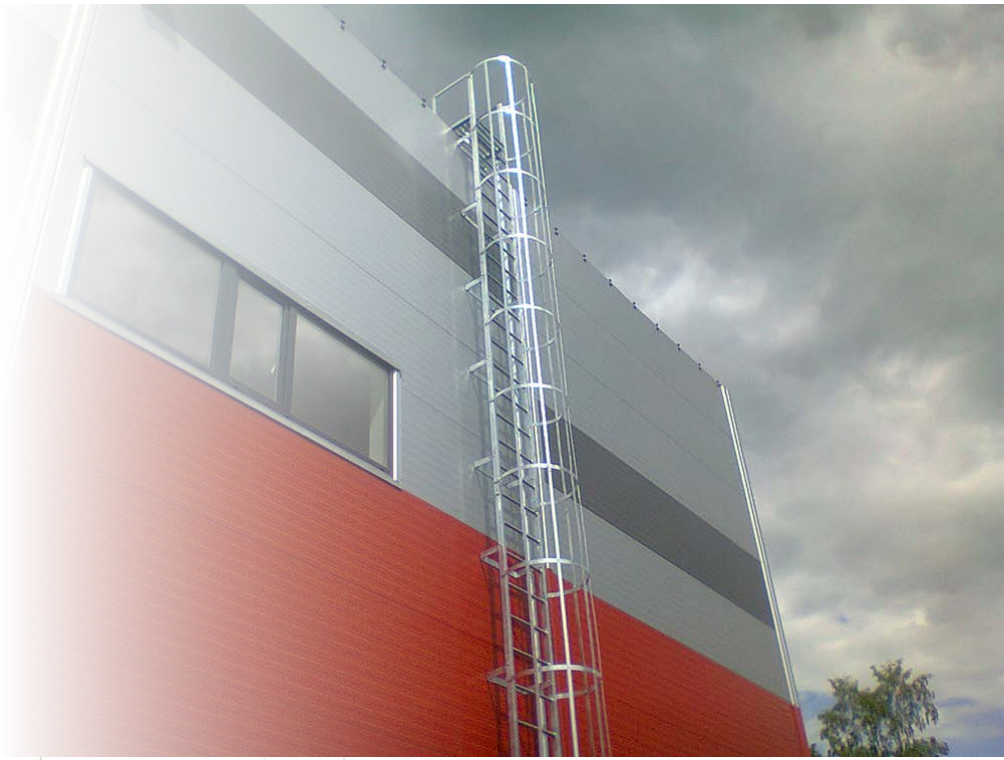
CUSTOMER:
Nukem Technologies GmbH



PROJECT:
Fire ladders production for Ignalina Nuclear Power Plant
(total weight of metal structures 4 tons)

WHERE:
Vilnius, Lithuania

INVOLVED PERSONNEL:
Steel construction fitters and welders, sandblasters and painters.

PERIOD:
2014

SCOPE OF WORKS:
1. Production of the metal structures, according to the approved Customer manufacturing drawings and the requirements of standard LST EN 1090-2:2008.
2. Designing of production drawings.
3. Prefabricating works.
4. Assembly & welding of fire ladders.
5. The surface preparation of metal structures before hot dip galvanizing, done according to the LST EN 8501-1 standard, which meets the cleanliness class Sa 2.5
6. Hot dip galvanizing, priming with epoxy primer and painting of metal structures with polyurethane paint (RAL 9023), according LST EN ISO 12944-5 standard.

