ЗАКАЗЧИК:

Ruukki Enginereeng Oy

в содействии с нашим партнёром “Ablemans Oy”

ПРОЕКТ:

RWE Innogy’s Nordsee Ost

МЕСТО:

Kalajoki, Финляндия

ЗАДЕЙСТВОВАННЫЙ ПЕРСОНАЛ:

Сборщики металлоконструкций и сварщики

ПЕРИОД:

2011 - 2012

ОБЪЕМ РАБОТ:

1. Изготовление (сборка / сварка) оффшорных конструкций для фундаментов ветрогенераторов.
2. Всего было изготовлено 240 различных изделий для закрепления фундаментов и сборки конструкций между собой.








8564
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AB 8560
C 8560


8613
A8563
0168







Letter of recommendation

Ruukki Engineer Mustasaari unit has manufactured transition pieces and pile cluster sub-assemblies to the Nordsee Ost wind farm. Quality and all phases of production of these products are strictly controlled by a third party (Dekra). NDT requirements: UT 100%, MT 100%, RT 100% and VT 100%.

Ablemans Oy has been responsible of the pile cluster production. Fitters were responsible for assembling parts to Pile clusters according strict framework tolerances. Welders were welding demanding one side welds, thick materials up to 67,5mm with really small welding error percentage. Used methods were MAG and SAW.

Ablemans Oy's strengths has been fast response to changes of manning, good cooperation and flexibility..

Kalajoki pvm 13.9.2012

Jyrki Takaneva
Manager, offshore & component sales
Mobile +35850 5930269
Jyrki.takaneva@ruukki.com

Janne Hihnala
Production Manager
Mobile +35850 3143045
janne.hihnala@ruukki.com

RUUKKI

Letter of recommendation

Ruuki Engineer Mustasaari unit has manufactured transition pieces and pile cluster sub-assemblies to the Nordsee Ost wind farm. Quality and all phases of production of these products are strictly controlled by a third party (Dekra). NDT requirements: UT 100%, MT 100%, RT 100% and VT 100%.

Gridin's Group has been responsible of the pile cluster production. Fitters were responsible for assembling parts to Pile clusters according strict framework tolerances. Welders were welding demanding one side welds, thick materials up to 67.5 mm with really small welding error percentage. Used methods were MAG and SAW.

Gridin's Group strengths has been fast response to changes of manning, good cooperation and flexibility.

Jani Väinölä
Production Manager
Ablemans Oy
+358 40 5491 470
jani.vainola@ablemans.fi