CUSTOMER:
Arctech Helsinki Shipyard Inc.



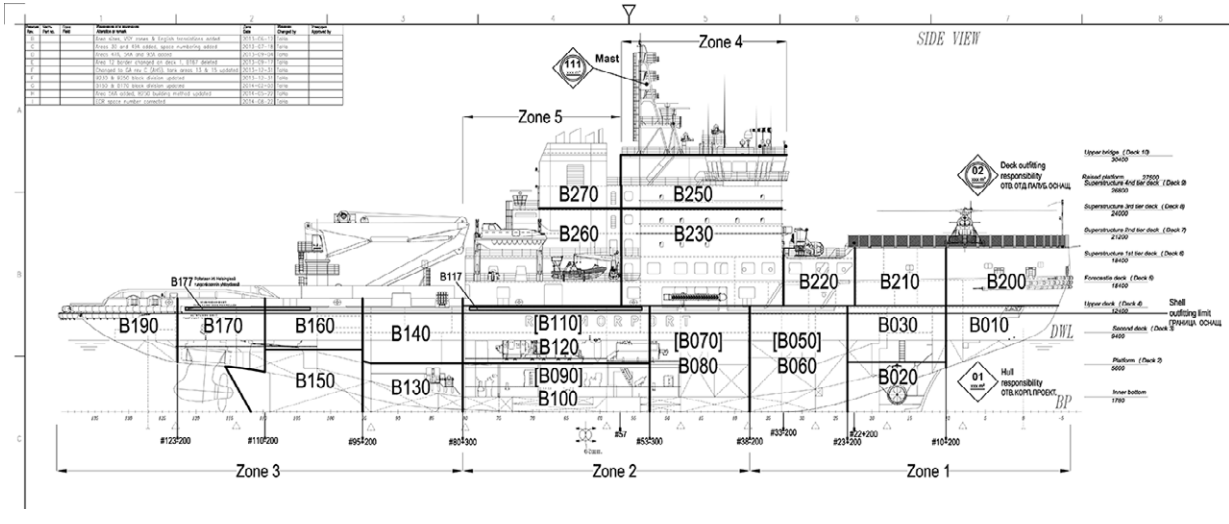
PROJECT:
Building of NB-509 icebreakers

WHERE:
Helsinki, Finland

INVOLVED PERSONNEL:
Steel fitters and welders

PERIOD:
2014

SCOPE OF WORKS:
Construction of BL230 (308 tons) and BL250 (134 tons) blocks.
1. Preparation of parts and subassembly.
2. Assembly and welding of sections (13 pcs).
3. Assembling sections into blocks.

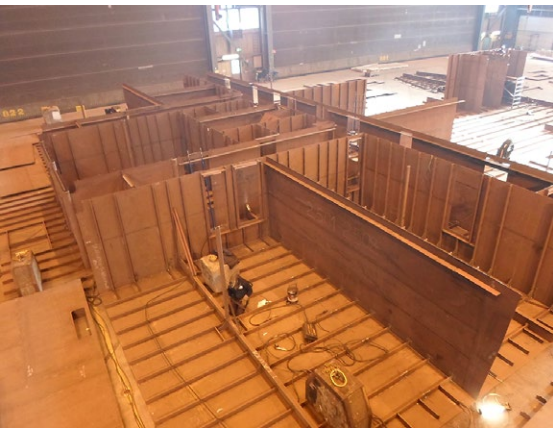


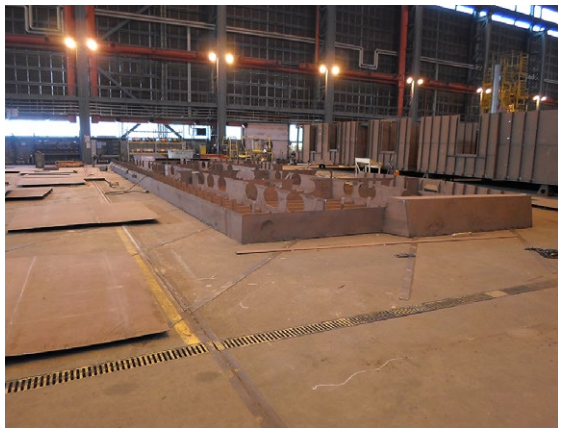










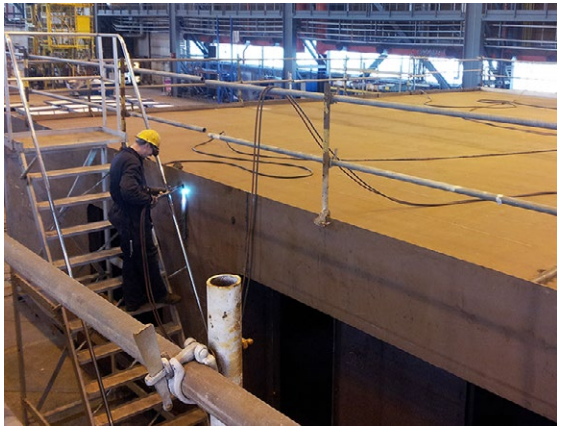







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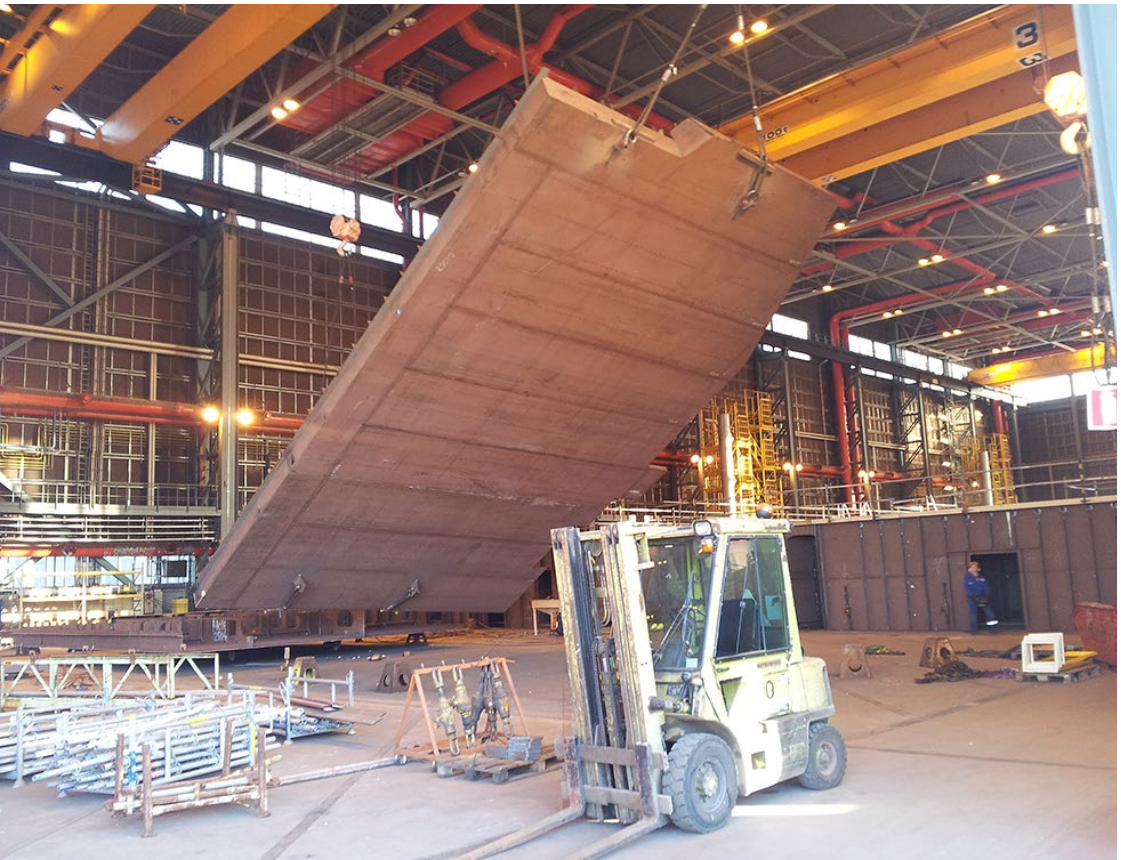






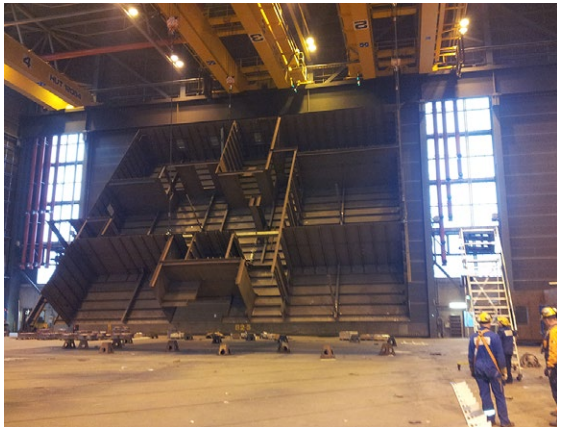






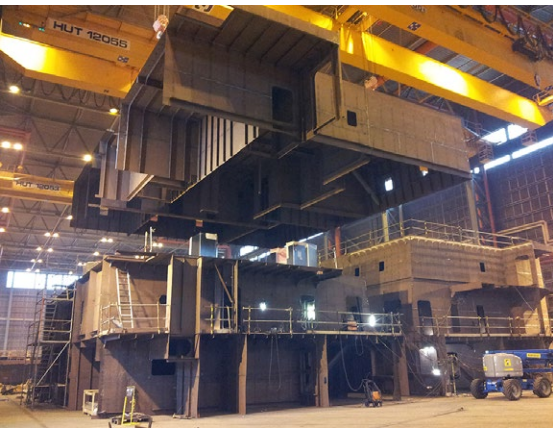









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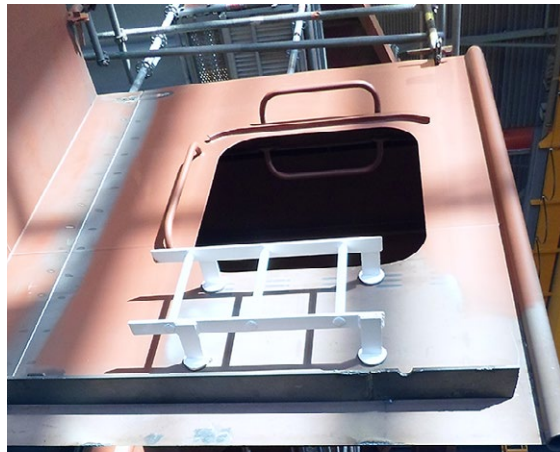








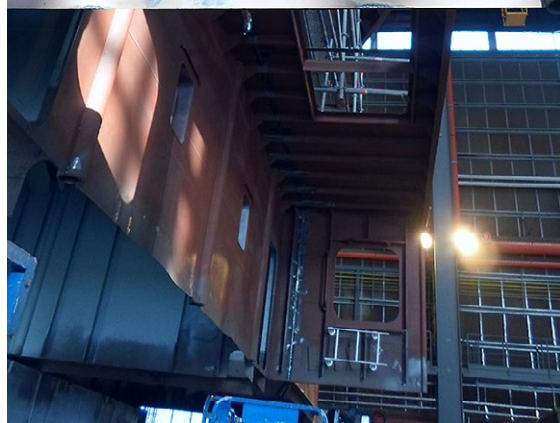


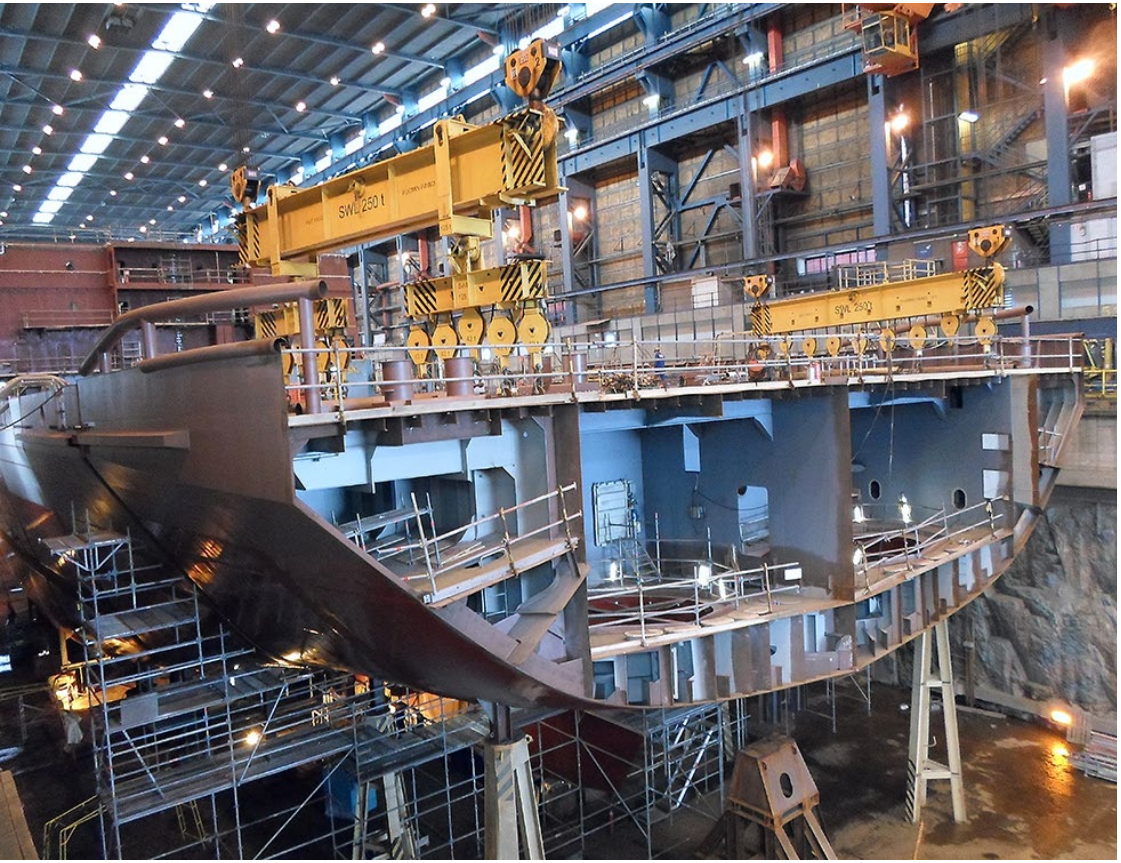











SWL 250 t
SWL 250 t





